

## Hair Mascara - "Copper"

Ref: HC0378

## Hair Care

Product Name	INCI Name	%WW	Supplier
<b>A</b>			
		100.00	
Luviquat FC 905	Polyquaternium-16	2.70	www.basf.com
1,2-Propanediol	Propylene Glycol	1.80	www.vwr.com
Methyl-4-hydroxybenzoate H5501	Methylparaben	0.20	www.sigmaaldrich.com
Water	Aqua	51.92	
<b>B</b>			
Lanette O	Cetearyl Alcohol	5.00	www.cognis.com
Dow Corning 200 Fluid 350 Cst	Dimethicone	1.00	www.dowcorning.com
Cremophor A25	Ceteareth-25	2.00	www.basf.com
Propyl-4-hydroxybenzoate	Propylparaben	0.10	www.sigmaaldrich.com
<b>C</b>			
Klucel G	Hydroxypropylcellulose	0.50	www.herc.com
Veegum HV	Magnesium Aluminium Silicate	0.50	www.rtvanderbilt.com
Water	Aqua	19.00	
<b>D</b>			
Prestige® Copper	Mica (and) Iron Oxides	15.00	<a href="http://www.sudarshan.com">www.sudarshan.com</a>
	Phenoxyethanol (and) Methylparaben (and) Butylparaben (and) Ethylparaben (and) Propylparaben (and) Isobutylparaben	0.20	www.clariant.com
Phenonip		0.20	www.clariant.com
Blue Shadow Öko	Fragrance	0.05	www.bell-europe.com

### Procedure

1. Heat phase A and B separately to 80°C
2. Add phase B slowly to phase A while stirring
3. Pre-mix Klucel and Veegum into the water of phase C
4. Cool phase AB to 40°C
5. Add phase C to AB
6. Add one by one the ingredients of phase D

### Stability

Stable for at least 6 months at RT and 40°C.

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