

in Short oil alkyd

Solvent based coatings

Allnex formulation No. HM 10/1

Rev. Number: 01.01

02/00

Function	Product	Producer	PBW
Short oil alkyd	VIALKYD® AF 342n/60X	Allnex	37.60
Anticorrosive pigment	HEUCOPHOS® ZPO	Sudarshan	8.80
Iron oxide red pigment	BAYFERROX® 130	LANXESS	11.20
Magnesium silicate	Microtalc™ IT Extra	Elementis	15.70
Calcium carbonate	Millicarb®	Omya	8.80
Wetting and antissettling agent	ADDITOL® XL 280	Allnex	2.30
Grind.			
Antiskinning agent	ADDITOL® XL 297	Allnex	0.50
Drier	Octa-Soligen® 173	Borchers	1.40
Solvent	Xylene		13.70

Add components separately while stirring.

100.00
Specifications

Solids in %	67.0
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