

Full Shade	Reduction 1:3 TiO ₂
	

Product Description

TICO® Red 642 N is a yellow shade red with excellent fastness properties. It has high tinctorial strength and opacity. Due to its brilliant and clean color shade, it can be used as a direct replacement for molybdate orange pigments.

Appearance	Red powder
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Product Description

	Unit	Value	Test Method
Hue angle [full shade]		32.0	acc. to DIN EN ISO/CIE 11664-4
1/3 SD reduction ratio		1:2.3	acc. to DIN 53235-2

Technical Data

	Unit	Value	Test Method
Density	[g/cm ³]	typ. 2.3	acc. to ISO 787-10
Bulk volume	[l/kg]	typ. 0.3	
Specific surface	[m ² /g]	typ. 8.7	acc. to DIN ISO 66132
Oil absorption	[g/100g]	typ. 19	acc. to ISO 787-5

Fastness Properties

Resistance to Chemicals		
	Value	Test Method
Acid	5	rating acc. to DIN EN ISO 105-A03
Alkali	5	rating acc. to DIN EN ISO 105-A03
Water	5	rating acc. to DIN EN ISO 105-A03
Butanol	4 - 5	rating acc. to DIN EN ISO 105-A03
Butylacetate	4 - 5	rating acc. to DIN EN ISO 105-A03
Xylene	4 - 5	rating acc. to DIN EN ISO 105-A03
MEK	4 - 5	rating acc. to DIN EN ISO 105-A03
White spirits	4 - 5	rating acc. to DIN EN ISO 105-A03

Acid/alkali resistance: Pigment was dipped into hydrochloric acid (10%) or soda solution (10%). Rating with gray scale: 1=poor, 5=excellent.

Solvent resistance: Product was dipped into solvent. Rating with gray scale: 1=poor, 5=excellent.

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	Value	Test Method
Overpainting fastness	5	rating acc. to DIN EN ISO 105-A03
Light fastness [full shade]	8	acc. to DIN EN ISO 16474-2/DIN EN ISO 105-B02
Weather fastness [full shade]	5	acc. to DIN EN ISO 16474-2/DIN EN ISO 20105-A02
Weather fastness [1/3 SD]	4 - 5	acc. to DIN EN ISO 16474-2/DIN EN ISO 20105-A02

Overpainting: Tested in alkyd/melamine system with 30 minutes baking time at 160 °C. Rating with gray scale: 1=poor, 5=excellent.

Light Fastness: Tested in water based automotive system. Rating with 8-step wool scale: 1=poor, 8=excellent.

Weather fastness: Tested in water based automotive system. Rating with gray scale after 2000 h accelerated weathering: 1=poor, 5=excellent.

Application Profile

Automotive coatings	+++
General industrial coatings	+++
Plastics	

+++ Excellent choice

++ Good choice

+ Possible choice

Packaging and Handling

Packaging	15 kg paper bags
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Safety

Product contains diarylide pigments. These pigments should not be used at processing temperatures exceeding 200 °C due to potential cleavage to 3,3'-dichlorobenzidine (DCB) under these conditions.

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